

Fabric

HORECA & MEDICAL FABRICS



XMTEXTILES.COM

FABRICS FOR WORKWEAR & OUTDOOR

YEARS OF MANUFACTURING TRADITION

COMBINED WITH A EUROPEAN BUSINESS PHILOSOPHY THAT
YOU CAN FEEL IN EVERY METRE OF FABRIC

Since 2002, XM Textiles has been dedicated to one idea: fabrics that protect, perform, and endure. We design and develop textiles for workwear, uniforms, and protective clothing trusted by professionals across industries and continents.

Our team of several hundred specialists, spread across Asia and Europe, combines global reach with hands-on expertise.

With manufacturing in China, warehouses in Poland, Romania, Portugal, and Kazakhstan, and representatives in eleven countries, we're always close to our customers and ready to find the solution that fits.

TABLE OF CONTENTS

FABRIC		COMPOSITION	SWATCH	PAGE
01	HORECA AND MEDICAL FABRICS			
	POLY-COTTON AND POLY FABRICS FOR HORECA & MED			
1.1	LUX-115	65% Polyester 35% Cotton	#01	4
	SIROS-140	65% Polyester 35% Cotton	#02	5
	FORMA-165	65% Polyester 35% Cotton	#03	6
	SERVICE-115	60% Cotton 40% Polyester	#04	8
▶	SERVICE-200	new 60% Cotton 40% Polyester	#05	9
	MINI MATT-160	100% Polyester	#06	10
	COTTON FABRICS FOR HORECA & MED			
1.2	▶ CHEF-185	new 100% Cotton	#07	12
	STRETCH FABRICS FOR HORECA & MED			
1.3	JADE-120	58% Cotton 39% Polyester 8% Spandex	#08	13
	PIXIE-155	92% Polyester 8% Spandex	#09	14
	RODOS ACTIVE-165	64% Polyester 33% Cotton 3% Elasthane	#10	15
	PRIMA-160 Stretch	53% Cotton 44% Polyester 3% Spandex	#11	17
	PRIMA-200 Stretch	58% Cotton 39% Polyester 3% Spandex	#12	19
	COSMO-200	67% Polyester 27% Viscose 6% Spandex	#13	20
	AMBER-225	55% Cotton 42% Polyester 3% Spandex	#14	23

LUX-115

65% POLYESTER
35% COTTON
115 GSM
PLAIN 1/1

CARE INSTRUCTIONS



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

SCAN FOR
DETAILS



Optical White #01

Black #1

Navy #9



Lux-115 is a lightweight plain weave poly-cotton fabric. Due to the combed yarn type, this TC fabric is soft and smooth. It is a very versatile workwear fabric. It shows great performance in a wide range of industries: healthcare, food, hospitality, etc. Suitable for shirts, trousers, coats and tunics.



SIROS-140

65% POLYESTER
35% COTTON
140 GSM
PLAIN 1/1

CARE INSTRUCTIONS



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

SCAN FOR
DETAILS



Burgundy #290

Blue #401

Blue #402

Navy #410

Frozen Fjord #461

Grey #903

White #601

Black #910

Red #201

Med. Green #516

FORMA-165

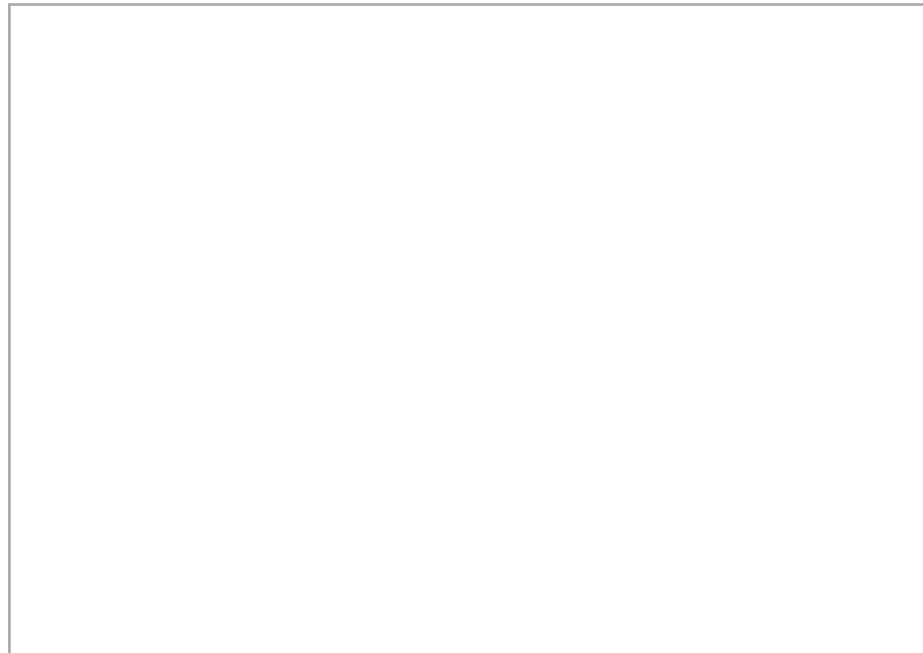
65% POLYESTER
35% COTTON
165 GSM
Twill 2/1

CARE INSTRUCTIONS



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

SCAN FOR
DETAILS



Optical White #01

Black #1

Grey #16-03

Navy #9



Classic Navy #20-02

Palace Blue #5

Classic Blue #20-03

Blue #16-06



Ocean #16-11

Blue Ashes #16-16

Turquoise #16-13

Dark Marine #10



Oil Green #16-07

Green #P4

Green #16-10

Plum #295

Yellow #16-17	Beige #20-06	Purple #20-05	Dark Lilac #16-08
Lilac #20-04	Bordo #C10	Raspberry #16-05	Rose #16-14
Amarant #20-01	Red #16	Green #503	Sky Blue #459
Dark Violet #805	Silver Grey #23-04	Mineral Green #23-05	Light Pink #21-01
Stone Grey #23-13	Beige #605	Navy #409	Light Blue #453
Khaki #24-07	Blue #401	Med. Green #516	Light Grey #901
Coral #16-15			

SERVICE-115

60% COTTON
40% POLYESTER
115 GSM
Twill 2/1

CARE INSTRUCTIONS



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

SCAN FOR
DETAILS



Optical White #01

Black #1



SERVICE-115 is a lightweight cotton-rich fabric that combines the durability of poly-cotton fabrics and breathability of natural cotton. Uniforms made of this cotton-rich fabric look smart and elegant. This versatile fabric is great for summer uniforms, work shirts, waiter's aprons or medical scrubs.





SERVICE-200

60% COTTON
40% POLYESTER
200 GSM
Twill 2/1

CARE INSTRUCTIONS



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

SCAN FOR
DETAILS



Optical White #01



SERVICE-200 is a lightweight cotton-rich fabric that combines the durability of poly-cotton fabrics and breathability of natural cotton. Uniforms made of this cotton-rich fabric look smart and elegant. This versatile fabric is great for summer uniforms, work shirts, waiter's aprons or medical scrubs.



MINI MATT-160

100% POLYESTER
160 GSM
PLAIN 1/1

CARE INSTRUCTIONS



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

SCAN FOR
DETAILS



White #0

Black #1

Grey #12

Navy #9

Palace Blue #5

Blue Ashes #8

Grass Green #404-25

Red #16

Beige #40

Dark Grey #21-12

Yellow #22-01

Light Grey #22-02

Dim Grey #22-03

Light Yellow #22-04

Mocca #22-05

Cappuccino #22-26

Latte #22-25	Navy + Red stripe		

Mini Matt is a multifunctional polyester fabric for hospitality uniforms, aprons, tablecloths and decorative cushions. Due to its light and smooth polyester weave, Mini Matt is often used for uniform trousers and tunics. It is available in a range of dyed and printed colours, allowing you to create a unique design for your garments. Water repellent finish is available as an option.





CHEF-185

100% COTTON
185 GSM
Twill 2/1

CARE INSTRUCTIONS



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

SCAN FOR
DETAILS



Optical White #01



CHEF-185 is a 100% cotton twill fabric designed for the hotel, restaurant, catering (HoReCa) and other service industries. Its high breathability guarantees comfort. With its medium weight, it can be used for most types of indoor uniforms and summer outdoor workwear.



JADE-120

58% COTTON
39% POLYESTER
3% SPANDEX
120 GSM, PLAIN 1/1
2-WAY STRETCH

CARE INSTRUCTIONS



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

SCAN FOR
DETAILS



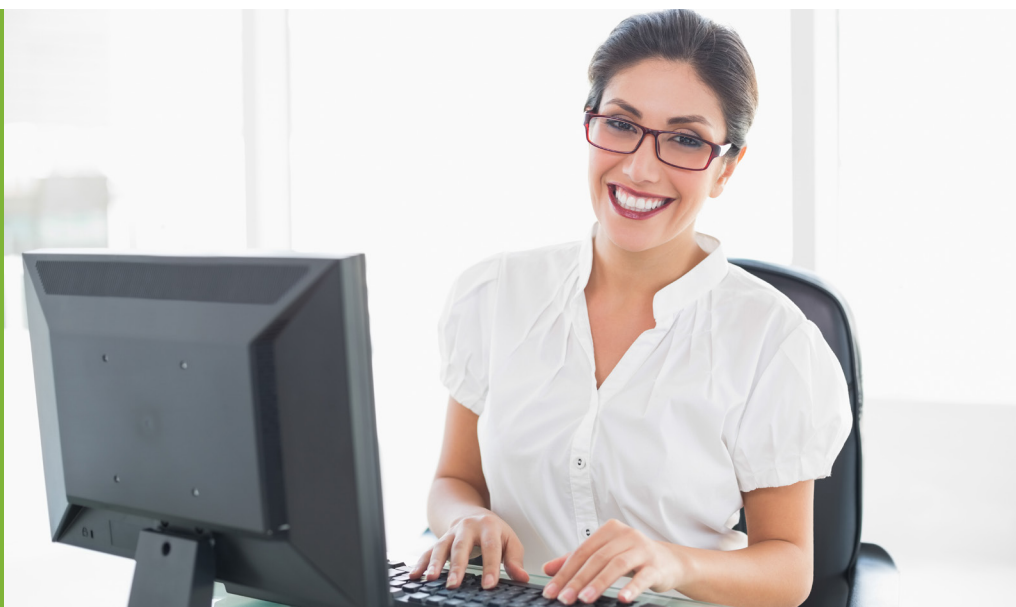
XM Textiles® – Fabrics for Workwear | WWW.XMTEXTILES.COM

Optical White #01

Black #1

Navy #9

JADE-120 is the ideal choice for creating uniforms that require both practicality and style. It is well-suited for use in a range of settings, including restaurants, hotels, healthcare facilities, and other service – oriented industries, offering both durability and comfort in high – performance environments.



PIXIE-155

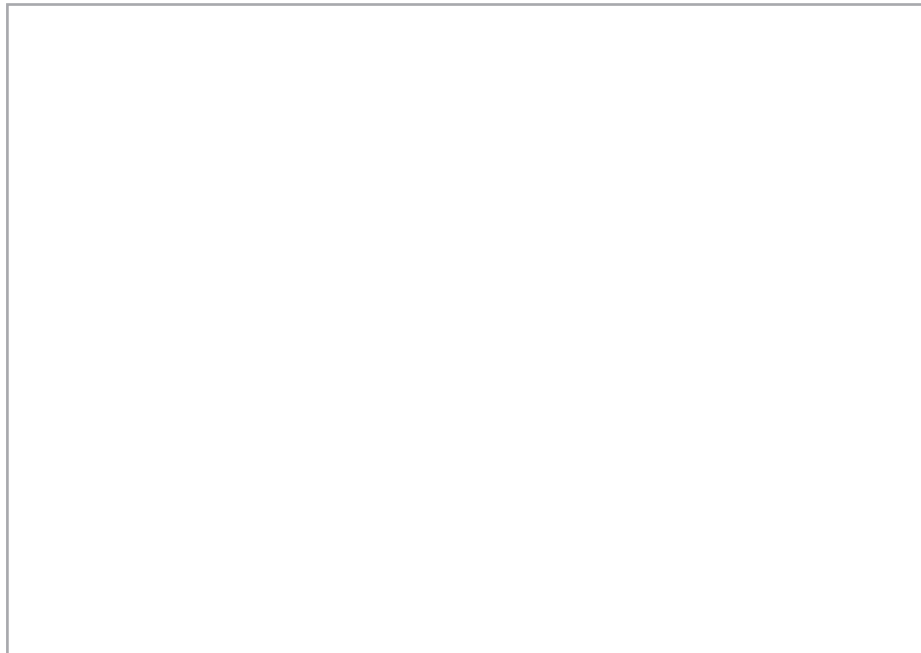
92% POLYESTER
8% SPANDEX
155 GSM, PLAIN 1/1
4-WAY STRETCH

CARE INSTRUCTIONS



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

SCAN FOR
DETAILS

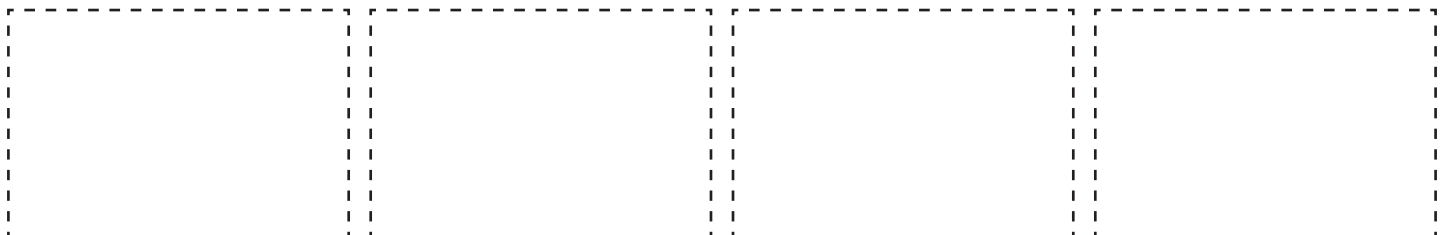


Classic Navy #20-02

Purple #20-05

White #0

Black #1



Dark Marine #10

Grey #16-03

Amarant #20-01

Blue Ashes #16-16



Raspberry #16-05

Olive #23-09

Dark Green #22-23

Baby Blue #22-24



Ash Pink #22-21

RODOS ACTIVE-165

64% POLYESTER
33% COTTON, 3% EL
165 GSM, TWILL 2/1
2 -WAY STRETCH

CARE INSTRUCTIONS



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

SCAN FOR
DETAILS



Red #201

Magenta #270

Pink #275

Antique rose #278

Burgundy #290

Plum #295

Blue #401

Navy #409

Navy #410

Marine blue #425

Turquoise #450

Sky blue #452

Blue #453

Black #910

Med. Green #516

Celadon #552

White #601	Violet #801	Grey #903	

Rodos Active-165 Light polyester-cotton fabric intended for professional clothing. Especially recommended for the production of medical clothes: tops, aprons, shirts, also for clothes for the beauty, hotel and catering industries. It will also work well in everyday applications. Available in a wide range of colors.



PRIMA-160 STRETCH

53% COTTON
44% POLYESTER
3% SPANDEX
160 GSM, TWILL 2/1
2-WAY STRETCH

CARE INSTRUCTIONS



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

SCAN FOR
DETAILS



Optical White #01

Black #1

Classic Navy #20-02

Palace Blue #5

Blue #16-06

Ocean #16-11

Bordo #C10

Red #16

Amarant #20-01

Oil Green #16-07

Dark Marine #10

Turquoise #16-13

Dark Lilac #16-08

Blue Ashes #16-16

Coral #16-15

Lime #16-04

Navy #9	Raspberry #16-05	Green #16-10	Grey #16-03
Light Pink # 21-01	Purple #20-05	Berry Pink #24-09	Stone Grey #23-13
Sand #23-11	Pacific #23-12	Mineral Green #23-05	Ash Blue #23-03
Baby Blue #22-24	Ash Pink #22-21	Pastel Pink #24-08	Heather Violet #280
Pudra #24-17			

Prima-160 Stretch is a cotton-rich twill fabric with elastane. The added 'Ultra Soft' finish makes it ultra comfortable to wear, while the elastane adds flexibility and gives garments a relaxed look.



PRIMA-200 STRETCH

58% COTTON
39% POLYESTER
3% SPANDEX
200 GSM, TWILL 2/1
2-WAY STRETCH

CARE INSTRUCTIONS



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

SCAN FOR
DETAILS



XM Textiles® - Fabrics for Workwear | WWW.XMTEXTILES.COM

Optical White #01

Black #1

Classic Navy #20-02

Prima-200 Stretch is a cotton-rich twill fabric with elastane. The added 'Ultra Soft' finish makes it extremely comfortable to wear, while the elastane adds flexibility and gives garments a relaxed look.

The fabric provides a stretch fit for office shirts, blouses and hospitality uniforms. Prima-200 is a stylish and durable fabric at an affordable price.



FABRIC SWATCH CARD #13

1.2 STRETCH FABRICS FOR HORECA & MED

20

COSMO-200

67% POLYESTER
27% VISCOSE
6% SPANDEX
200 GSM, TWILL 2/1
4-WAY STRETCH

CARE INSTRUCTIONS



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

SCAN FOR
DETAILS



White #0

Dark Navy #22-07

Grey #22-08

Amarant #22-09

Black #1

Ash Pink #22-21

Beige #22-22

Dark Green #22-23

Baby Blue #22-24

Bordo #22-27

Powder Pink #23-07

Pastel Lilac #23-08

Olive #23-09

Foggy Grey #23-19

Deep Marine #23-16

Dark Royal #23-18

Choco #23-15	Blank Blue #23-17	Hint Mint #23-26	Sulphur Spring #23-27
Caramel #23-28	Rooibos Tea #23-29	Matcha #23-30	Plum Red #23-24
Purple #20-05	Salmon Pink #23-23	Pink Iris #24-12	Classic Navy #20-02
Dry Rose #24-17	Lily Pad #24-23	Rouge #24-24	Rose Tan #24-25
Pudra Rose #24-26	Sangria #25-03	Aqua #25-46	Candy Pink #25-45
Sage green #25-43	Cacao #25-37	Thunder #25-44	Grape #25-38
Red #25-35	Walnut #25-39	Hemlock #25-40	Cappuccino #25-36



Cloud Dancer #26-01

Mocha Mousse #25-42



COSMO-200 is a lightweight 4-way stretch fabric designed to provide freedom of movement and comfort for health and beauty professionals. The addition of viscose gives the desired softness and makes the fabric easy to care for due to low creasing.



AMBER-225

55% COTTON
42% POLYESTER
3% SPANDEX
225 GSM, SATIN
2-WAY STRETCH

CARE INSTRUCTIONS



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

SCAN FOR
DETAILS



XM Textiles® - Fabrics for Workwear | WWW.XMTEXTILES.COM

White #0

Dark navy #24-22

Black #1

Beige #24-21

Pale pink #24-28

Description: AMBER-225 combines elegance, durability, and comfort. The smooth satin weave provides a sophisticated sheen and polished appearance. With excellent stain resistance and easy maintenance, AMBER-225 keeps uniforms looking fresh and professional, offering both style and comfort for all-day wear.



