



REFLECTIVE TAPES
FOR HI-VIZ CLOTHING

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APPLICATION INSTRUCTIONS

HEAT PRESS OR IRON

1	Temperature	180°C
2	Time	20 seconds
3	Pressure	115-130 psi

STEPS

1	Set the heating temperature of press at about 180°C
2	Place the tape by adhesive side down to the fabric
3	Put the press (iron) down on the tape for 20 seconds

STEPS

4	Open the press up and wait for 10-15 seconds to let it cool down
5	Carefully peel off the transparent film from the applied reflective tape
6	Check the result. In case of small detachments by corners of the tape, cover it with a piece of cloth and put the press (iron) down for another 2-3 seconds.
7	Carefully remove the piece of cloth

⚠ Please test the temperature, application time and pressure on a sample fabric before heat transfer to a fabric or garment. Due to the different composition of each fabric, XM reflective tape (film) would need a little adjustment in application temperature, pressure and time. In general, Cotton or Poly-cotton fabric need slightly higher temperature than Polyester or Nylon.

